

QUICK GUIDE TO SINGER / SUPERBA KNITTING MACHINES by KnitStudium.com

HOW TO CAST ON IN A SINGLE BED (BACK NEEDLE BED)

- Needles desired to position 1.
- Pull the needles out of the ends to position 2.
- (Lower front bed) Hang comb on the needles at the ends.
 - (On back carriage) Press the button **V**.
 - (On back carriage) Select Needle Recovery in **Centre Position**.
- With the left hand raise the comb about 1 cm and with the right hand carefully pass the main carriage.
 - Place suitable weights and knit 2 or 4 rows carefully and leave the carriage on the right side.

TO KNIT STOCKINETTE, SLIP STITCH AND TUCK STITCH

- Raise the front bed all the way up, then raise it as high as possible by operating both side levers and pushing it up again.
- Bed placement selector in the Centre: (Beds facing each other).
 - Needle Bed Separation Lever: (Fine: 3, Thick: 4).

TO KNIT JACQUARD SIMPLE OR FAIR-ISLE

- Raise the front bed all the way up (not to the maximum).
- Bed Placement Selector: On the left (Alternate Beds).
 - Needle Bed Separation Lever: (Fine: 3, Thick: 4).

ELECTRONIC PANEL PROGRAMMING Mod. MEMO II / 600 / S47

- **Design Delimiters:** on the 15th needle on each side counting from the first unworked needle.
 - Insert the design on paper through the right slot of the programmer.
 - Turn on the programmer (Turn up the First Black Switch on the left).
 - Lower the Second Black Switch (always down while programming).
 - Place the Third Black Switch according to the design (see diagram for each design).
 - Button “**F**” (FUNCTION).
 - Enter the number of STTICHES (horizontal) by pressing the "+1" button.
 - Button “**F**” (FUNCTION).
 - Enter the number of ROWS (vertical) by pressing the "+1" button.
 - Button “**F**” (FUNCTION).
- The display shows 2 triangles and the number 1: Use the plastic pencil to mark the dots in row 1 of the design sheet.
 - Button “**+1**” to advance to the next line and click again on the dots of that line... until you reach the last line.
 - On the last line, press the **+1** button again and line 1 appears on the screen.
 - Button “**F**” (FUNCTION).
 - If necessary, select the required functions from the top line of the electronics panel.
 - Button “**F**” (FUNCTION): 1 is displayed again.
 - Place the **Cursor** on the needle you want to centre your design (e.g. on the first needle on the left)
 - Click on the third button “**DESIGN PLACEMENT**” (its icon is a comb with a triangle on top).
 - Slide the **Cursor** to the top right (next to the delimiter on the right).

SLIP STITCHES

- Selection Key: **0**.
- Recovery of the needles in: **Central Position**.

TUCK STITCHES

- Selection Key: **U**.
- Recovery of the needles in: **Central Position**.

SIMPLE JACQUARD OR FAIR-ISLE

- Attach two-thread jacquard feeder and thread both threads.
- Press the V button and the Jacquard button on the rear of the carriage at the same time.
 - Recovery of the needles in: **Upper Position**.

- Turn up the second switch to start knitting and adjust the thread tension if necessary. **KNIT**.